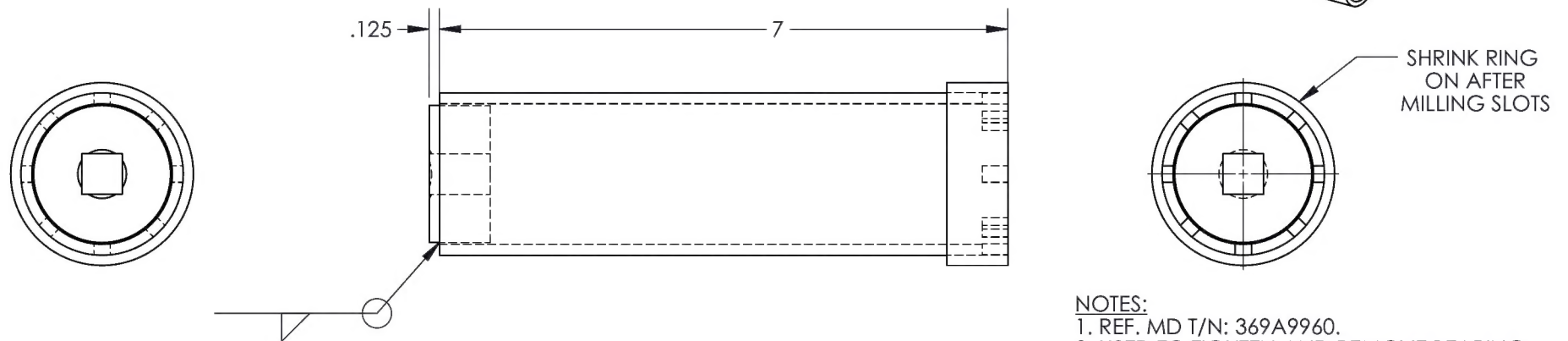


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
	REDREW IN SOLIDWORKS FROM TATTERED PRINTS.	6/25/2013	BIM	GE



- NOTES:
 1. REF. MD T/N: 369A9960.
 2. USED TO TIGHTEN AND REMOVE BEARING LOCKNUT SL 6IN-8F WHEN USED WITH BENCH HOLDER 369A9976.

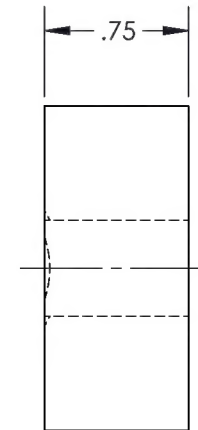
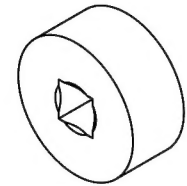
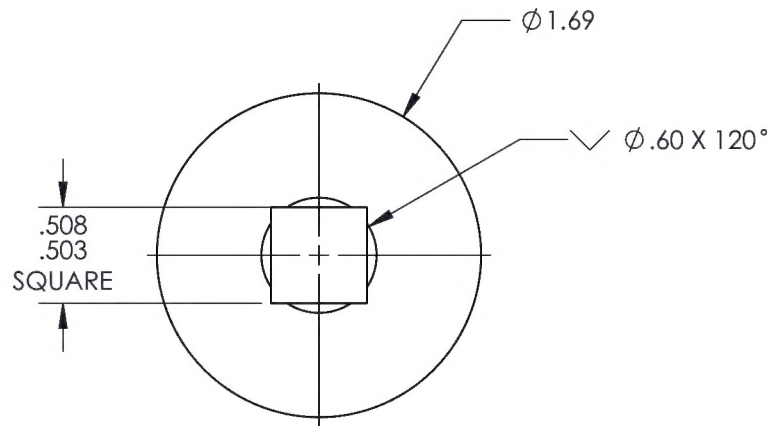
UNDER REVIEW
 URF 19-1080 19.10.29 (VM)

RED BARN MACHINE	
TITLE WRENCH, BARREL	
DWG NO. RBA9960	REV
MAT'L	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED 	
HEAT TREAT FINISH BLACK OXIDE	
SPEC USED ON MODEL MD 500	
SCALE 1:2	DATE 6/26/2013
SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	1018	Ø1-3/4 X 7/8	2
			-2	1	SEAMLESS TUBE	1018	Ø2 X .188 WALL X 7-1/8	3
			-3	1	BAND	1018	Ø2-1/2 X .250 WALL X 7/8	4

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL


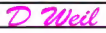


UNDER REVIEW

URF 19-1080 19.10.29 (VM)

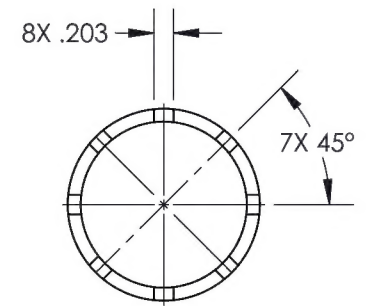
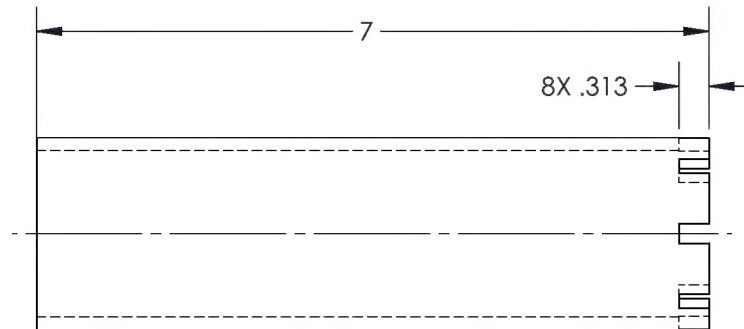
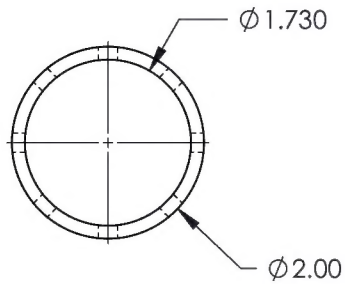
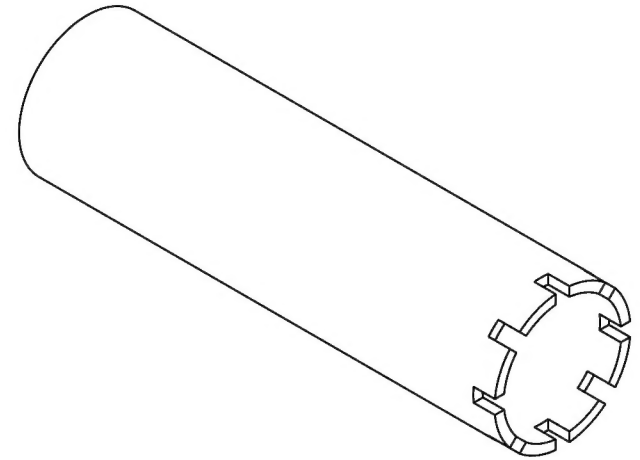
(-1)

PLATE

 RED BARN MACHINE	
TITLE WRENCH, BARREL	
DWG NO. RBA9960-1	REV
MAT'L 1018	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED  HEAT TREAT FINISH SEE SHEET 1
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL MD 500
SCALE 1:1	DATE 6/26/2013
SHEET 2 OF 4	



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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



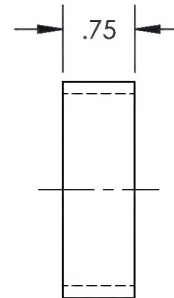
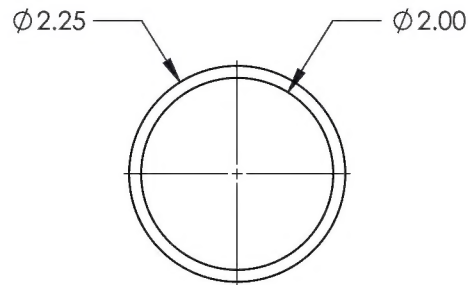
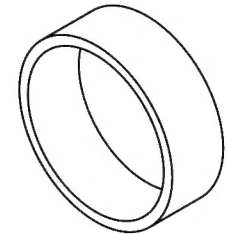
(-2)
SEAMLESS TUBE

UNDER REVIEW
URF 19-1080 19.10.29 (VM)

 RED BARN MACHINE	
TITLE WRENCH, BARREL	
DWG NO. RBA9960-2	REV
MAT'L 1018	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED  HEAT TREAT FINISH SEE SHEET 1
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC USED ON MODEL MD 500
SCALE 1:2	DATE 6/26/2013
SHEET 3 OF 4	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL


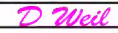


③

BAND

UNDER REVIEW

URF 19-1080 19.10.29 (VM)

 RED BARN MACHINE	
TITLE WRENCH, BARREL	
DWG NO. RBA9960-3	REV
MAT'L 1018	DRAWN BY: MARPET
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/32 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED 
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	HEAT TREAT SEE SHEET 1 SPEC USED ON MODEL MD 500
SCALE 1:2	DATE 6/26/2013 SHEET 4 OF 4